

TO: Mr. J. P. Hurst - England (3)

DATE: September 12, 1958

FROM: A. G. Koepfgen

CC: Messrs. R. Abernethy
E. W. Bernitt
W. S. Berry
E. Chapin, Jr.
W. L. Courage
L. Fenn - Toronto
J. J. Gogola - Kenosha
L. Honess - Toronto
R. C. Hurd, Jr.
J. E. Johnson
M. F. Moore
E. T. Nowak
H. G. Paxton
J. W. Raisbeck
O. Romney
R. K. Seidel - Milwaukee Service
L. H. Shippee
W. L. Thoreson
H. S. Turner
J. W. Watson

SUBJECT: SCHEDULE NO. 20 -- SERIES III METROPOLITANS
AND SCHEDULE NO. 1 -- SERIES IV METROPOLITANS

Attached are three (3) copies of approved Schedule 20 -- Series III Metropolitans, and three (3) copies of Schedule 1 -- Series IV Metropolitans, as per our recent correspondence. Series III production will end after seven (7) working days in January, 1959, building a total of 37,897. The balance of the authorized Series III 40,000 are canceled to be transferred to the Series IV at no extra cost to American Motors. Should this not be true, please notify us at once. You will note that the Export and Canadian Sales Divisions have given up a total of 253 cars through December. The Domestic Sales Department has absorbed these cars. Canada and United States Sales Departments will submit revised shipping schedules for November reflecting these changes.

Beyond this point it has been agreed that we will call the production, which starts January 12, 1959 with the new rear deck lid and window ventilators, Series IV. This will be for internal use only. In the Sales field here it will still be known as the Series "1500" and will still carry the model designations 561 for the soft top and 562 for the hard top. No literature or markings on the car are to be sent to the field which identifies the car as Series IV. We have added an additional 5897 cars to the total authorization and this makes a total authorization on the Series IV cars of 8,000 as there is a balance of 2,103 to be built on Schedule 19 after completion of Series III. This schedule now carries thru sixteen (16) days of June 1959. It is understood that Austin will produce our January Series IV requirement but hold shipping to combine with the regular February production shipments.

Mr. J. P. Hurst
 Schedule 20 and Schedule 1
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Our Purchasing Department will issue a purchase order change reflecting the additional 5897 car purchase in the near future and, of course, this is the official instrument which will allow you to purchase additional material for these cars.

For the sake of the record we submit the usual customer option data which remains unchanged.

<u>PAINT</u>	<u>Wash and Hudson Domestic</u>	<u>Foreign N. H. Can</u>	<u>Export Excl. of "QI"</u>
P913-P914 Mardi Gras Red - Frost White	25 %	25 %	25 %
P912-P914 Berk. Green Med.- Frost White	25 %	25 %	25 %
P915-R914 Autumn Yellow - Frost White	25 %	25 %	25 %
P908-P914 Black - Frost White	25 %	25 %	25 %
<u>TIRES</u>			
White Side Wall	100 %	25 %	50 %
Black Side Wall	-	75 %	50 %
<u>RADIO</u>	100 %	100 %	100 %
<u>WEATHER EYE</u>	100 %	100 %	100 %

It is understood that there is no contemplated change in the Exterior colors for the Series IV cars so the above color authorization will stand for both Series III and Series IV as we now see it.

We trust these schedules are satisfactory and if there are any questions, please advise.

A. G. Koepfgen
 A. G. Koepfgen

AGK/ej
 Attachment:

SCHEDULE NO. 1 DATE 9-12-58
 REVISION NO. _____ DATE _____

MONTHLY BUILDING SCHEDULE

APPROVED R. W. Chapin Jr. (signed) DATE 9/16/58
 APPROVED E. W. Bernitt (signed) DATE 9-16-58

PRODUCT
 SERIES IV 1500 c.c. ENGINE
 METROPOLITAN SERIES CARS - AUSTIN MOTORS CO., LTD, ENGLAND

DESCRIPTION	BUILT <input type="checkbox"/> ACT <input type="checkbox"/> EST THRU	FIRM BUILDING SCHEDULE (FABRICATED MATERIAL RELEASE)															TENTATIVE SCHEDULE (RAW MATERIAL RELEASED)			GRAND TOTAL
		MONTH JANUARY 1959 DAYS 15			MONTH FEBRUARY DAYS 20			MONTH MARCH DAYS 20			MONTH APRIL DAYS 20			MONTH MAY DAYS 19			MONTH JUNE DAYS 15.7 (22 Available)			
		DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	
DOMESTIC LHD:																				
Hard-Top			663	663		995	1658		902	2560		906	3466		893	4359		716	5075	
Soft-Top			221	221		332	553		300	853		302	1155		298	1453		238	1691	
Total U.S.		58.9	884	884	66.4	1327	2211	60.1	1202	3413	60.4	1208	4621	62.7	1191	5812	60.7	954	6766	
Over/(Under) Schedule 19			350	350		611	961		369	1330		1208	2538		1191	3729		954	4683	
FOREIGN:																				
<u>EXPORT LHD</u>																				
Hard-Top			35	35		35	70		35	105		35	140		33	173		30	203	
Soft-Top			10	10		10	20		10	30		10	40		10	50		9	59	
Total Export LHD			45	45		45	90		45	135		45	180		43	223		39	262	
<u>RHD</u>																				
Hard Top			20	20		20	40		20	60		20	80		20	100		20	120	
Soft Top			5	5		5	10		5	15		4	19		4	23		4	27	
Total Export RHD			25	25		25	50		25	75		24	99		24	123		24	147	
Total Export LHD & RHD		4.7	70	70	3.5	70	140	3.5	70	210	3.4	69	279	3.5	67	346	4.0	63	409	
Over/(Under) Schedule 19			19	19		10	29		4	33		69	102		67	169		63	232	
<u>CANADA</u>																				
Hard-Top			65	65		60	125		150	275		155	430		130	560		140	700	
Soft-Top			10	10		15	25		50	75		40	115		10	125		0	125	
Total Canada		5.0	75	75	3.7	75	150	10.0	200	350	9.8	195	545	7.4	140	685	8.9	140	825	
Over/(Under) Schedule 19			58	58		50	108		65	173		195	368		140	508		140	648	
Total Foreign		9.7	145	145	7.2	145	290	13.5	270	560	13.2	264	824	10.9	207	1031	12.9	203	1234	
Over/(Under) Schedule 19			77	77		60	137		69	206		264	470		207	677		203	880	
GRAND TOTALS																				
Hard-Top		52.2	783	783	55.5	1110	1893	55.4	1107	3000	55.8	1116	4116	56.7	1076	5192	57.7	906	6098	
Soft-Top		16.4	246	246	18.1	362	608	18.2	365	973	17.8	356	1329	16.9	322	1651	15.9	251	1902	
Total		68.6	1029	1029	73.6	1472	2501	73.6	1472	3973	73.6	1472	5445	73.6	1398	6843	73.6	1157	8000	
Over/(Under) Schedule 19			427	427		671	1098		438	1536		1472	3008		1398	4406		1157	5563	